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D3782-044

Job Sheet 194122



Part No: D3782-044

Job Qty: 1 pcs

Part Name: Front Outboard Leg Assembly, RH



Order 14476

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/28/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-05-19 new issue DD verified by:ec IPP Rev:B 08-06-17 rev.A as per dwg DD
verified by:EC IPP Rev:C 10.02.22 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs			0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	Small Fab - 2 - B4B	1 pcs			0.00	0.23	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		

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			Small Fab - 6 - B4B	
			Small Fab - 7 - B4B	
120	QC 5	1 pcs	0.00 0.00	QC 5 - 10
				QC 5 - 12
				QC 5 - 17
				QC 5 - 18
				QC 5 - 19
				QC 5 - 22
				QC 5 - 24
				QC 5 - 3
				QC 5 - 43
				QC 5 - 49
				QC 5 - 51
				QC 5 - 58
				QC 5 - 68
				QC 5 - 9
				QC 5 - 50
				QC 5 - 30
				QC 5 - 40
130	Packaging 3-1 - Stock - B4B	1 pcs	0.00 0.00	Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B
				Packaging 3 - 3 - B4B
				Packaging 3 - 4 - B4B
				Packaging 3 - 5 - B4B
				Packaging 3 - 6 - B4B
				Packaging 3 - 7 - B4B
				Packaging 3 - 8 - B4B
				Packaging 3 - 9 - B4B
				Packaging 3 - 10 - B4B
				Packaging 3 - 11 - B4B
				Packaging 3 - 12 - B4B
				Packaging 3 - 13 - B4B
				Packaging 3 - 14 - B4B
				Packaging 3 - 15 - B4B
				Packaging 3 - 16 - B4B
				Packaging 3 - 17 - B4B
				Packaging 3 - 18 - B4B
				Packaging 3 - 19 - B4B
				Packaging 3 - 20 - B4B
				Packaging 3 - 21 - B4B
				Packaging 3 - 22 - B4B
				Packaging 3 - 23 - B4B
				Packaging 3 - 24 - B4B
				Packaging 3 - 25 - B4B
				Packaging 3 - 26 - B4B
140	QC 21 - SA	1 pcs	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70
				QC 21 - SA - 53

**DAS
70
9-89**

Part Op **100** - (Pick Kit)
 Descriptions: **110** - 1-assemble as per dwg D3782
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN45-13A	Eye Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5180184
D3762-041	Front Leg Fitting Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5120599
D3768-4	Front Outboard Leg, RH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	516839
D3787-1	Foot	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	514023
MS21042L5	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5167653
NAS1149D0563J	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5176780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN45-13A	2	25	0
	D3762-041	1	7	0
	D3768-4	1	6	0
	D3787-1	1	24	0
	MS21042L5	2	675	0
	NAS1149D0563J	2	3,535	0

Part Specifications

Specifications could not be found.

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Container No: S183902

Part: D3782-044

Job No: 194122

Serial No/Batch: S183902

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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